

Micro-Klean™ RW Series

Micro-Klean™ RW Series Advanced Cartridge Filter Technology For Optimum RO Membrane System Protection



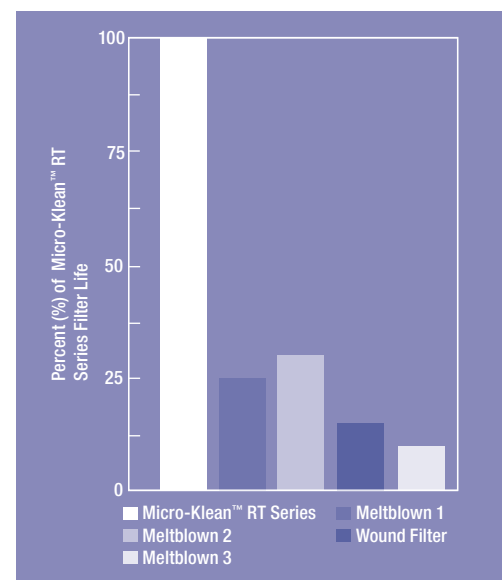
3M Purification Inc. has developed a line of filter cartridges, the Micro-Klean™ RW series, specifically designed for greater protection of RO membrane systems. Micro-Klean RW series cartridges, manufactured using 3M Purification's rigid extrusion bonded technology, are all-polypropylene depth filters offering the following premium features:

- Consistent particle reduction efficiencies throughout the filter's life
- Increased surface area for extended filter life
- Low initial pressure drop for enhanced flow

Superior Contaminant Holding Capacity = Longer Service Life = Fewer Filter Change-outs

3M Purification's manufacturing process allows grooves to be machined into the upstream filter surface, without tearing or melting the filter structure, providing for more than double the effective surface area than non grooved filters. Also, unlike soft melt blown and string-wound filters that require core support, the Micro-Klean RW series filter is self-supporting. The increase in surface area prevents premature blinding of the outer surface by large particles and promotes fuller utilization of the depth matrix, resulting in significantly longer life than competitive filters (see graph).

Life Comparison of Micro-Klean™ RT Series



Features & Benefits

Rigid depth filter construction

- Reduced possibility of filter unloading at higher differential pressures
- Improved protection of downstream RO membranes

Enhanced contaminant holding capacity

- Fewer filter change-outs, reduced manpower requirements

Core-less filter structure

- Ease of disposal via incineration or shredding

All-polypropylene construction

- Approved for use in potable water applications (ANSI/NSF Standard 61 certified)

2.5" outer diameter specification

- Fits through mid-plates used in large horizontal filter housings

Consistent Particle Reduction Efficiency = Improved RO Membrane Protection

The rigid Micro-Klean RW series structure resists deformation, filter by-pass, compression, and particle unloading. This allows Micro-Klean RW series filters to achieve excellent filtration efficiency up to a differential pressure of 35 psid while other "flexible" competitive melt blown and string wound filters exhibit significant drops in reduction efficiency at much lower differential pressures (10 psid).



Lower Initial Differential Pressure = Smaller Filter Housing Requirements

The unique design and construction of the Micro-Klean™ RW series filter results in significantly lower pressure drop when compared to competitive filters. For a given differential pressure, Micro-Klean RW series filters yield flows up to ten times that of competitive melt blown and string wound filters. When sizing a system for a given process flow rate, this translates into lower capital investment for filter housings and fewer cartridges to purchase.

Specifically For Use in Pre-RO Systems

Micro-Klean RW series cartridges are specifically designed for use in large industrial filter housings typically used for pre-treatment before RO membrane systems. The outer diameter specification of 2.5" ensures that filters will comfortably fit through support mid plates frequently used in large horizontal housings. Micro-Klean RW series cartridges are available in double open end (DOE) and single open end (SOE) configurations. The SOE configurations include plastic flat end cap and integral plastic spring cap versions for effective sealing of the cartridges in the housings.

Micro-Klean RW series filter cartridges are certified to ANSI/NSF Standard 61 making their use acceptable for use in probable water systems.

Table 1. – Micro-Klean RW™ Series Filter Specifications*

Construction	
Filter Media, End Connectors	Polypropylene
Gaskets & O-ring Options	Nitrile
Operating Conditions	
Maximum Opening Temperature	176 °F (80 °C)
Maximum Differential Pressure	15 psid @ 176 °F (1.0 bar @ 80 °C) 25 psid @ 140 °F (1.7 bar @ 60 °C) 60 psid @ 68 °F (4.1 bar @ 20 °C)
Recommended Change-out Differential Pressure	35 psid @ 68 °F (2.4 bar @ 20 °C)
Cartridge Dimensions	
Inside Diameter (nominal)	1.1" (28 mm)
Outside Diameter (maximum)	2.5" (64 mm)
Length (nominal) see ordering guide	30" - 40" (762 - 1016 mm)
Regulatory	

Materials used in the manufacture of Micro-Klean RW series filters meet the requirements of USFDA 21 CFR for food and beverage contact. Micro-Klean RW series filters have been certified to ANSI/NSF Standard 61

* For more information on Micro-Klean RT series filter cartridges, please consult the Micro-Klean RT series brochure (Literature # LITCPOLYKLN).



**This Micro-Klean RT series filter is tested and certified by WQA against NSF/ANSI Standard 61
For Material Requirements Only**

Micro-Klean™ RW Series Filter Cartridge Ordering Guide

Cartridge Type	Length	Grade (Microns)	Material	Surface	Packaging	Ring Support	End Modification
RW - Micro-Klean RW Series	30 - 30 inches 40 - 40 inches	Y - 1 B - 5	17 - Polypropylene	G - Grooved	2 - Bulk	0 - None	NN - None FD - 222 O-ring (Nitrile) & Flat Cap 1D - 222 O-ring (Nitrile) & Spring Cap RN - Spring Cap

Important Notice

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